# "Viticulture Ventures" Principles of Muscadine Production

Presented by: Frank Humphries, Dylan Lenczewski-Jowers, Camden Kruis, & Eryse White

2025 FWGGA Annual Conference

January 16<sup>th</sup>, 2025





### Outline

- 1. Market Considerations and Cultivar Selection
- 2. Site Selection and Preparation
- 3. Vineyard Establishment
- 4. Vineyard Management
- 5. Harvesting
- 6. Conclusion and Q&A



PRODUCTION AND MARKETING GUIDE FOR MUSCADINE GRAPES IN FLORIDA



Compiled by the Center for Viticulture and Small Fruit Research Florida A&M University

> Approved by the Florida Viticulture Advisory Council

Pre-Test: True or False ?



- 1. Ideal soil pH for muscadine vineyards are 4.5-5.5.
- 2. Muscadine vines should be spaced at least 16' apart for optimal production.
- 3. Single wire trellis system is recommended over Geneva double curtain.
- 4. Short spur pruning (3-4 buds) is recommended for muscadines.
- 5. Most fresh fruit muscadine cultivars are self-pollinating.

# Marketing Considerations

- Fresh market or wine grapes?
- Who will buy the grapes? Market contract
- Harvest method?
- Transportation?
- Packaging?
- Promotional material?
- Winery permits?





### Cultivar Selection

A selected listing of the commonly grown muscadine cultivars is listed below.

Standard Cultivars	Fruit Color	Recommended Usage	Market
Alachua	Black	Fresh Fruit	U-Pick
Carlos	Bronze	Wine	Commercial
Cowart	Black	Fresh Fruit	Home Garder
Florida Fry	Bronze	Fresh Fruit	U-Pick
Fry*	Bronze	Fresh Fruit	Commercial
Higgins*	Bronze	Fresh Fruit	U-Pick
Hunt*	Black	Wine	Home Garder
Jumbo*	Black	Fresh Fruit	U-Pick
Magnolia	Bronze	Wine, Fresh Fruit	Home Garder
Noble	Black	Wine, Jelly	Commercial
Nesbitt	Black	Fresh Fruit	Commercial
Southland	Black	Fresh Fruit	Home Garder
Summit*	Bronze/Red	Fresh Fruit	Commercial
Tara	Bronze	Fresh Fruit	U-Pick
Triumph	Bronze	Fresh Fruit	U-Pick
Welder	Bronze	Wine, Juice	Commercial

#### Patented Cultivars

Garden

Garden

Garden

Garden

Black Majesty\* Darlene\* Bronze Early Fry\* Bronze Late Fry Bronze Pam\* Bronze Supreme\* Black Black Beauty\* Black Black Frv\* Black Dixieland Bronze Dixie Red Red Granny Val\* Bronze Black Ison Janebell Bronze Janet\* Bronze Pineapple Bronze Rosa\* Scarlet\* Red Sugargate\* Black Sweet Jenny\* Bronze

Fresh Fruit Commercial Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit Commercial Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick Commercial Fresh Fruit Commercial Fresh Fruit, Wine Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick Pinkish/Red Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick Fresh Fruit U-Pick

#### \* A female cultivar is sterile and has pistillate flowers that require a pollinator.

Floriana	Black	Wine	Newly Patented		
Most fresh fruit muscadines require a pollinator					



### Pollinators

Figure 12. Layout showing location of pollinators and female cultivars in the vineyard.Pollinator Cultivars ------- • ------ • ------ • (Example: Noble)Female Cultivars ------ x ------ x ------ (Example: Fry)Female Cultivars ------ x ------ x ------ (Example: Fry)Pollinator Cultivars ------ • ----- • ----- • (Example: Fry)Pollinator Cultivars ----- • ----- • ----- • (Example: Fry)Female Cultivars ----- • ----- • ----- • (Example: Fry)Pollinator Cultivars ----- • ---- • ----- • (Example: Noble)Female Cultivars ----- • ---- • ·---- • ·---- • ·---- • (Example: Noble)Female Cultivars ----- × x ----- • ·---- • ·---- • ·---- • ·---- • (Example: Fry)Female Cultivars ----- × x ----- • ·----- • ·------ • ·------ • ·------ • ·------ • ·------ • ·----- • ·------ • ·------ • ·------ • ·------ • ·------ • ·------ • ·----- • ·







### Site Selection

- Majority of Florida is suitable except south of Lake Okeechobee
- Gentle rolling area with <10-degree slope
- Avoid hardpan, clay pan, and poorly drained soils
- Provide conservation area around vineyard
- Muscadines prefer loamy soils with pH 5.5-6.5





### Site Selection

- Full Sunlight
- 100' away from wooded areas to promote air circulation
- Fresh fruit vineyards should be easily accessible
- For wine grape vineyards, should be less than 100 miles from facility
- Water should be available for irrigation





### Site Preparation



# Vineyard Layout and Trellis Construction

- Will the rows be Straight or Contoured?
- 12' x 12' or 12' x 16' spacing
- North to South position rows
- >300' rows not recommended
- Leave space for 30'-40' headlands and perimeter roads
- Single wire is recommended over Geneva-double curtain (25% more production but 20-25% more expensive to construct, maintain and harvest.



Figure 1A. Layout and spacing requirement for 12 x 12 spacing.





### Maintenance

Vine Training



#### Dormant Pruning

and you what has a second

Summer Pruning

Pest and Disease Management



# Vineyard Maintenance-Vine Training

- Occurs during first 3 years
- Goal: form a singular trunk and cordon(s)
- Grow tubes keep young vines safe and speeds up growth
- Remove any shoots or lateral growth (suckers)
- Keep the cordons no longer than 6'-8' long

#### FLORIDA A&M UNIVERSITY VITICULTURE & SMALL FRUIT RESEARC COLLEGE OF AGRICULTURE AND FOOD SCIENCES



Figure 13. Training the vines to develop proper cordons.



# Vineyard Maintenance-Dormant Pruning

- Takes place ideally after last frost
- Flowers and berries grow from 1-year old growth
- Leave 3-4 buds per spur
- Routinely clean/sanitize pruners between vines

Figure 14. Example of short spur pruning.



# Vineyard Maintenance-Summer Pruning

- suggested for maintaining good air-flow within the canopy.
- Cut any shoots hanging lower than irrigation tape.





# Vineyard Maintenance-Pest & Disease Management

**Fungal Pathogens:** 

- Angular Leaf Spot
- Black Rot
- Ripe Rot
- Bitter Rot

FAMU

- Macrophoma Rot
- Powdery Mildew
- Eutypa Dieback

FLORIDA A&M UNIVERSITY

Organic Fungicide:

- Lime Sulfur
- Neem Oil

#### **Conventional:**

- Captan (c)
- Manzate (c)
- Rally (s)
- Topsin (s)
- Abound (s)





Black Rot on Leaves

Photos from NC State University (2020)

### Fungicide Schedule

• Spring and Summer Schedule

1st spray – Abound + Manzate Pro Stick

2nd spray - Topsin + Captan Gold 4L

3rd spray – Rally + Manzate Pro Stick

\*As needed - Captan Gold 4L

Fall Schedule

1 spray - Lime Sulfate (Dormant Spray)





# Vineyard Maintenance-Pest & Disease Management

**Insect Pests:** 

**Conventional Insecticide:** 

• Brigade (bifenthrin)

- Grape Root Borer Carbaryl
- Glassy-winged sharpshooter
- Grape Leaffolder
- Grape curculio
- Grape Flea Beetle
- Phylloxera

FAM

**Organic Options** 

- Neem Oil
- Pyrethrin
- Insecticidal Soaps







### Vineyard Maintenance-Pest & Disease Management

- Grasses and other weeds can grow very fast and trap moisture in the canopy, facilitating fungal growth.
- Conventionally, most muscadine vineyards apply herbicide under the vines to control weeds.
- Manually removing weeds from large vineyards is impractical from a workforce standpoint.





FLORIDA A&M UNIVERSITY

### Herbicide Schedule

- First spray Poast + Glyphosate + Aim (broad leaf)
- Second spray Glyphosate
  + Aim
- Third spray Glyphosate + Aim
- Fourth spray Glyphosate + Aim (if necessary)

\*add a surfactant such agri-oil





### Vineyard Maintenance-Fertilization

- For increase yields and and quality fruits
- 1<sup>st</sup>- Soil Test- Total Soil Digestion, pH,
- 2<sup>nd-</sup> Tissue Analysis
- Specific fertilization schedule depends on soil type and age of the vines





### When and How to Harvest



Cultivar	Brix Content at Maturity (App.%)
Carlos	
Cowart	
Fry	
Higgins	
Jumbo	
Noble	
Summit	
Triumph	
Welder	

• Source: IFAS. P.C. Anderson, M. W. Bryan and L.H. Baker. 1985. Effect of two vertical and Geneva Double Curtain training systems on berry quality and yield of muscadine grapes. Proc. Fla. State Hort. Soc. 98:175-178.



Post-Test: True or False ?

- Ideal soil pH for muscadine vineyards are 4.5-5.5.
- 2. Muscadine vines should be spaced at least 16' apart for optimal production.
- 3. Single wire trellis system is recommended over Geneva double curtain.
- 4. Short spur pruning (3-4 buds) is recommended for muscadines.
- 5. Most fresh fruit muscadine cultivars are self-pollinating.

COLLEGE OF AGRICULTURE AND FOOD SCIENC

FLORIDA A&M UNIVERSITY



# Questions????

\*Upcoming workshop!!!

February 12<sup>th-</sup>

Winter Vineyard and Winemaking BMP Workshop FAMU Center for Viticulture and Small Fruit Research 9am - 12pm

Topics will include pruning, vineyard management, winemaking top 10 dos and don'ts, and pesticide applicator safety CEUs

FLORIDA A&M UNIVERSITY VITICULTURE & SMALL FRUIT RESEA COLLEGE OF AGRICULTURE AND FOOD SCIENCES